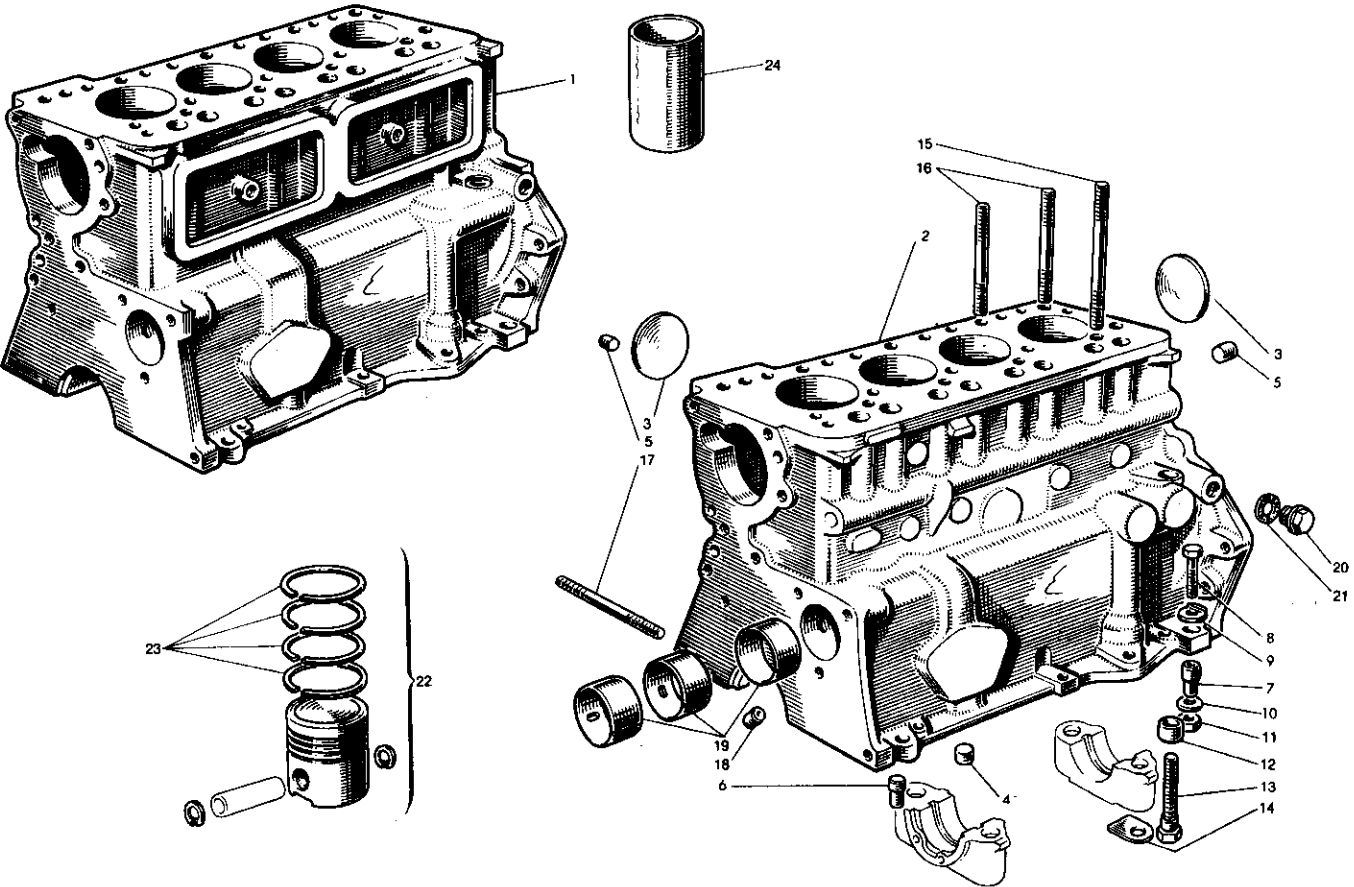




38-39/6-001

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
ENGINE UNIT					
	28G 255	ENGINE UNIT—PART	1		1000 and 1001
	28G 272	ENGINE UNIT—PART	1		Minimatic
	38G 452	ENGINE UNIT—PART	1		1300
1	28G 218	BLOCK ASSEMBLY—CYLINDER	1		1000 and 1001
	28G 276	BLOCK ASSEMBLY—CYLINDER	1		Minimatic
2	38G 451	BLOCK ASSEMBLY—CYLINDER	1		1300
	2K 8169	Plug—core	4		1000, 1001 and Minimatic
3	AEC 876	Plug—core	5		1300
4	2K 1345	Plug—oil release valve passage	2		
5	12G 3503	Plug—oil gallery	2		
6	12H 1170	Dowel—transmission case to block	1		
7	12H 1824	Dowel—transmission case to crankcase	1		
8	HBZ 0414	Screw	1		
9	12A 1150	Collar—sintered steel	1		
10	PWZ 104	Washer—plain	1		
11	NH 604041	Nut	1		
12	2A 54	Dowel—main bearing cap	6		1000, 1001 and Minimatic
12	12G 1268	Dowel—main bearing cap	6		1300
13	12A 1910	Screw—main bearing cap	6		1000, 1001 and Minimatic
13	12G 1398	Screw—main bearing cap	6		1300
14	6K 927	Lock washer	6		1000, 1001 & Mini-matic
15	51K 277	Stud—cylinder head (long)	4		
16	51K 276	Stud—cylinder head (short)	6/5		Quantity reduced for 1000, 1001 & Minimatic
17	53K 615	Stud—oil filter	2		1000 & 1001
17	ZCS 0609	Stud—oil filter	2		1300
18	1A 1964	Restrictor—camshaft oil feed	1		
19	28G 133	Liner—camshaft	1 set		1000, 1001 & Mini-matic
19	8G 2392	Liner—camshaft	1 set		1300
20	53K 2853	Plug—cylinder drain	1		
21	6K 638	Washer (copper)	1		
22	12A 0674 03	PISTON ASSEMBLY	4		1000 & 1001
22	12A 673 03	PISTON ASSEMBLY	4		Minimatic
22	8G 2668	PISTON ASSEMBLY (4 RING)	1 set		1300
22	12A 0674 23	PISTON ASSEMBLY—0.508mm O/S	1 set		1000 & 1001
	12A 0673 23	PISTON ASSEMBLY—0.508mm O/S	1 set		Minimatic
	8G 2668 20	PISTON ASSEMBLY—0.508mm O/S	1 set		1300
23	8G 745	Ring—piston—engine set	1 set		1000, 1001 & Mini-matic
23	8G 2672	Ring—piston	1 set		1300
	8G 745 20	Ring—piston—engine set—0.508mm O/S	1 set		1000, 1001 & Mini-matic
	8G 2672 20	Ring—piston—engine set—0.508mm O/S	1		1300
	8G 2702	PISTON ASSEMBLY (3 RING)	1 set	(E) 12H635X—4609 on	1300
	8G 2702 20	PISTON ASSEMBLY (3 RING)—0.508mm O/S	1 set		
	8G 2703	Ring—piston	1 set		
	8G 2703 20	Ring—piston—0.508mm O/S	1 set		
	12G 164	Liner—cylinder block	4		1000, 1001 & Mini-matic
24	AEG 428	Liner—cylinder block	4		1300