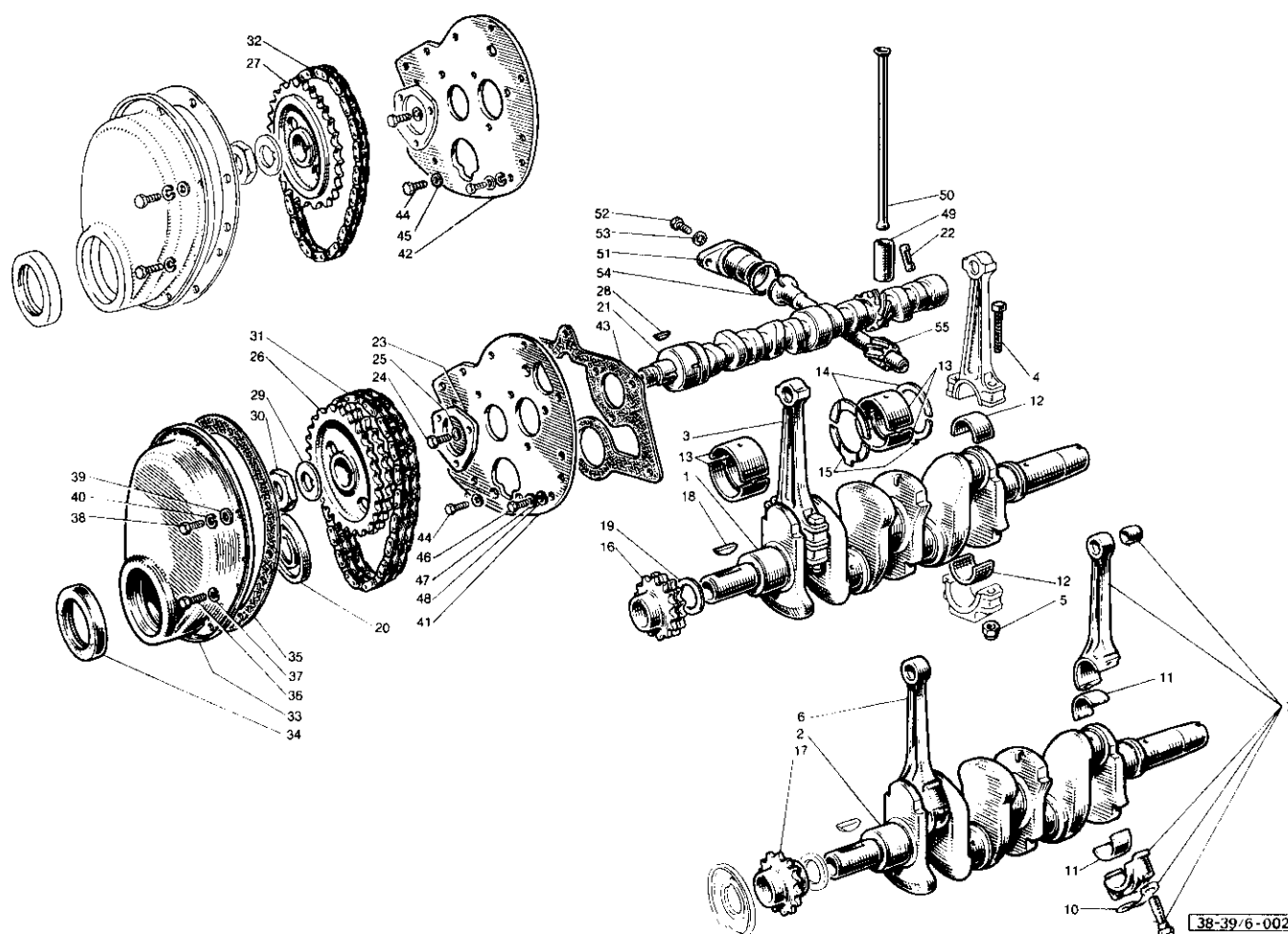
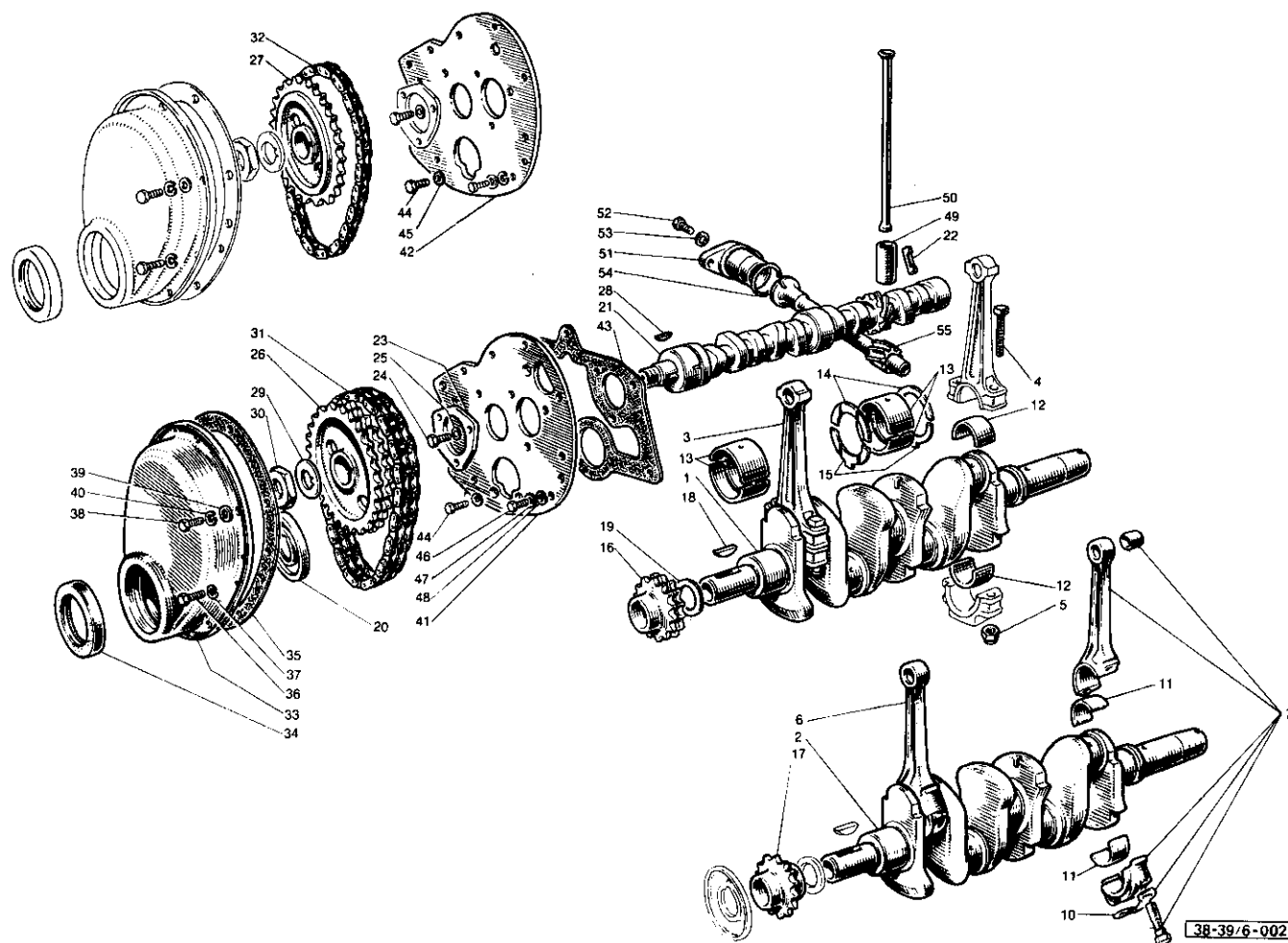




III. No.	DESCRIPTION		Qty.	Change Point	REMARKS
ENGINE UNIT—continued					
2	8G 2733	Crankshaft	1		1000, 1001 & Mini-matic
1	12G 1817	Crankshaft	1		1300
6	12G 126	Rod connecting 1 and 3	2		1000, 1001 & Mini-matic
7	12G 123	Rod connecting 2 and 4	2		
3	12G 1506	ROD—CONNECTING	4		1300
10	2A 660	Lock washer	4		1000, 1001 & Mini-matic
4	12G 1300	Screw—connecting rod	8		1300
5	13H 5872	Nut	8		1000, 1001 & Mini-matic
11	8G 2198	Bearing—connecting rod	1		
	8G 2198 10	0.254mm U/S	A/R		
	8G 2198 20	0.508mm U/S	A/R		
	8G 2198 30	0.762mm U/S	A/R		
	8G 2198 40	1.016mm U/S	A/R		
12	8G 2553	Bearing—connecting rod	1		1300
	8G 2553 10	0.254mm U/S	A/R		
	8G 2553 20	0.508mm U/S	A/R		
	8G 2553 30	0.762mm U/S	A/R		
	8G 2553 40	1.016mm U/S	A/R		
13	8G 2332	Bearing—main	1		1000, 1001 & Mini-matic
	8G 2332 10	0.254mm U/S	A/R		
	8G 2332 20	0.508mm U/S	A/R		
	8G 2332 30	0.762mm U/S	A/R		
	8G 2332 40	1.016mm U/S	A/R		
13	8G 2391	Bearing—main	1		1300
	8G 2391 10	0.254mm U/S	A/R		
	8G 2391 20	0.508mm U/S	A/R		
	8G 2391 30	0.762mm U/S	A/R		
	8G 2391 40	1.016mm U/S	A/R		
14	8G 2422	Washer—thrust—upper	2		1000, 1001 & Mini-matic
	8G 2422 03	0.76mm O/S	A/R		
	8G 2422 30	0.762mm O/S	A/R		
14	AEG 159	Washer—thrust—upper	2		1300
	AEG 159 03	0.76mm O/S	A/R		
	AEG 159 30	0.762mm O/S	A/R		
15	8G 2423	Washer—thrust—lower	2		1000, 1001 & Mini-matic
	8G 2423 03	0.76mm O/S	A/R		
	8G 2423 30	0.762mm O/S	A/R		
15	AEG 160	Washer—thrust—lower	2		1300
	AEG 160 03	0.76mm O/S	A/R		
	AEG 160 30	0.762mm O/S	A/R		
17	8G 725	Gear—crankshaft	1		1000, 1001 & Mini-matic
16	AEA 695	Gear—crankshaft	1		1300
18	6K 836	Key—gear	1		
19	6K 628	Washer—packing	1		
20	12A 1148	Thrower—oil	1		
21	AEA 630	Camshaft	1		1000 & 1001
22	2A 299	Pin—driving oil—pump	1		1000 & 1001
	12A 1065	Camshaft	1		Minimatic
21	AEG 538	Camshaft	1		1300
23	2A 84	Plate—camshaft locating	1		
24	SH 604061	Screw	3		
25	LWN 404	Washer—spring	3		
27	2A 86	Gear—camshaft	1		1000, 1001 & Mini-matic
26	AEA 696	Gear—camshaft	1		1300
28	WKN 505	Key—gear	1		
29	2A 759	Washer—lock—tab	1		
30	6K 629	Nut	1		
32	3H 2127	Chain—timing	1		1000, 1001 & Mini-matic

A/R As required O/S Oversize U/S Undersize



SERVICE PARTS LIST

AKD 5230

III. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
ENGINE UNIT—continued					
31	2H 4905	Chain—timing	1		1300
33	12G 2506	Cover—timing—front	1		
34	88G 561	Seal—oil (rubber)	1		
35	12A 956	Gasket—timing cover	1		
36	HZS 0506	Screw—cover	4		
37	WL 600051	Washer	4		
38	HZS 0403	Screw—cover	6		
39	PWZ 104	Washer—plain	6		
40	LWN 204	Washer—spring	6		
42	2A 970	Plate—engine front mounting	1		1000, 1001 & Mini-matic
41	AEG 161	Plate—engine front mounting	1		
43	12G 619	Gasket—plate	1		1300
44	53K 2016	Screw—plate bearing cap	2		Minimatic 1300, 1000 & 1001
44	AEA 687	Screw—plate to bearing cap	2		
45	WF 600041	Washer—spring	2		
46	HZS 0506	Screw—plate to bearing cap	2		
47	LWZ 305	Washer—spring	2		
48	PWZ 105	Washer—plain	2		
49	2A 13	Tappet—standard	8		1000, 1001 & Mini-matic
	2A 1310	0.254mm O/S	A/R		
	2A 1320	0.508mm O/S	A/R		
49	AEG 584	Tappet—standard	8		
	AEG 584 10	0.254mm O/S	A/R		1300
	AEG 584 20	0.508mm O/S	A/R		
50	2A 14	Push-rod	8		1000, 1001 & Mini-matic 1300
50	AEG 314	Push-rod	8		
51	12A 1136	Housing—distributor.	1		
52	SH 604061	Screw—housing	1		
53	WF 600041	Washer—spring	1		
54	13H 2792	'O' ring (rubber)	1		
55	1G 2062	Spindle—distributor drive	1		