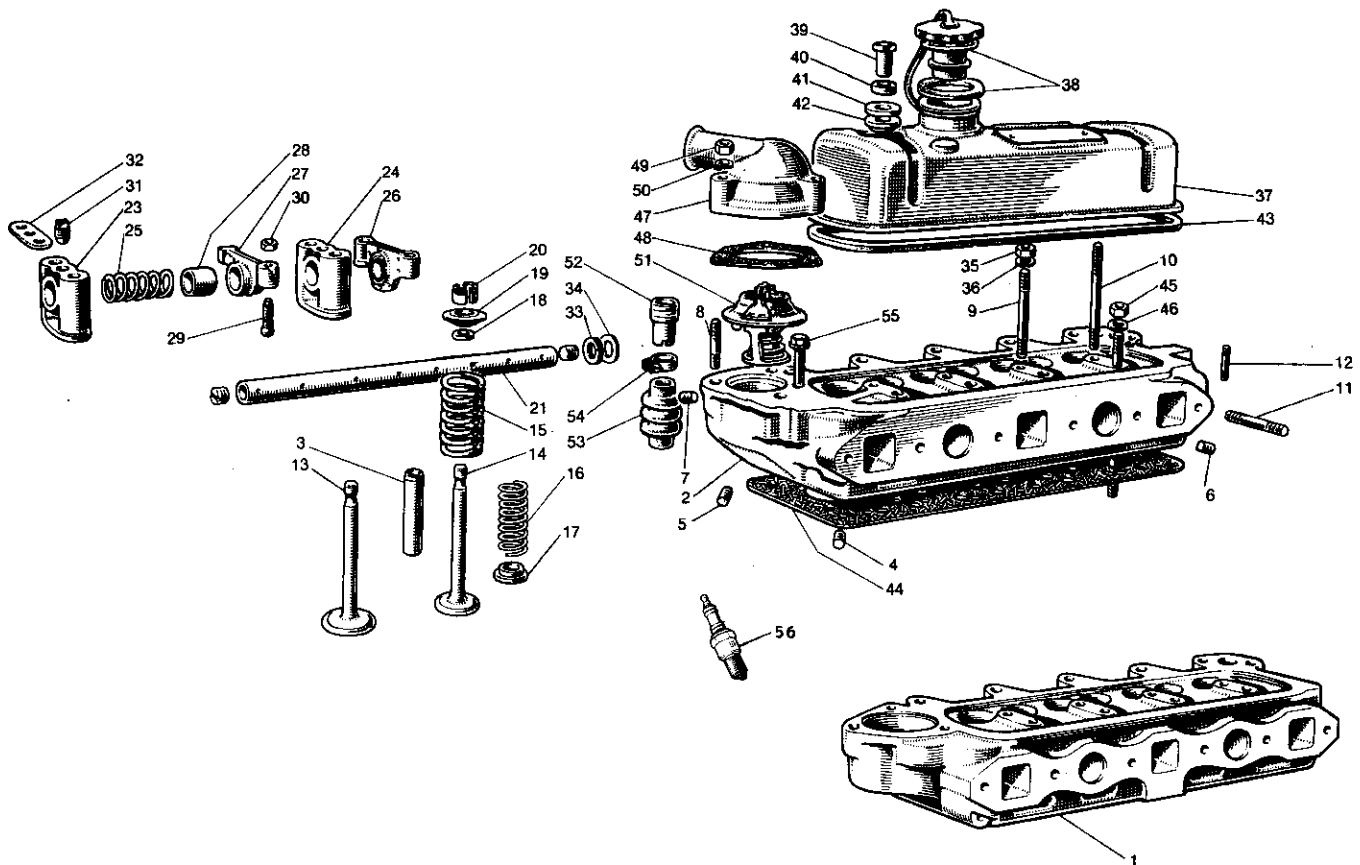
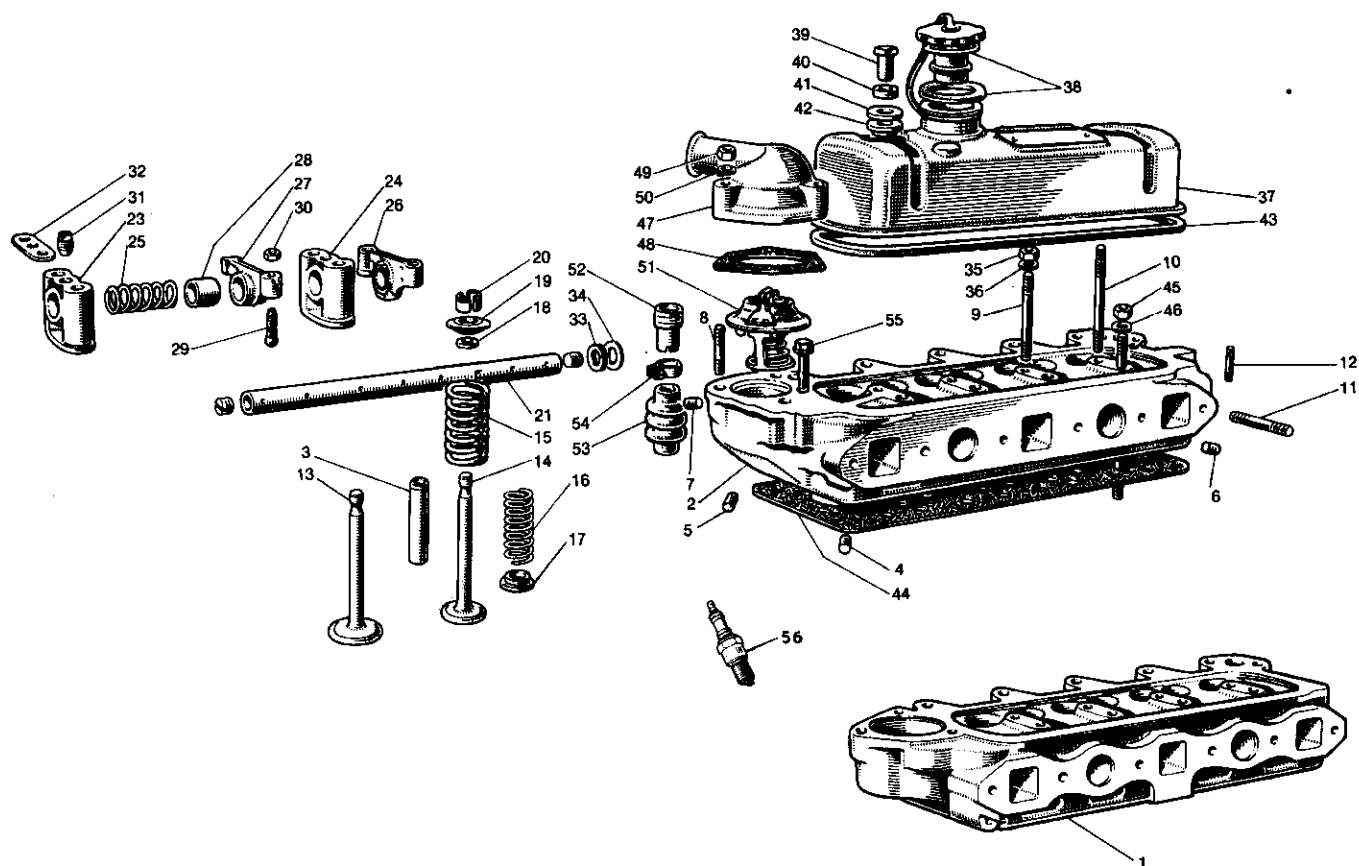




38-39.6-003

Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
ENGINE UNIT—continued					
1	28G 222	HEAD—CYLINDER	1		1000 & 1001
	12A 1459	HEAD—CYLINDER	1		Minimatic
2	12G 1805	HEAD—CYLINDER	1		1300
3	12A 186	Guide—inlet and exhaust valve	8		] 1000 & 1001
	12A 0186 10	Guide—inlet and exhaust valve—0.254mm O/S	A/R		
	2A 608	Guide—inlet and exhaust valve	8		] Minimatic
	2A 0608 10	Guide—inlet and exhaust valve—0.254mm O/S	A/R		
3	12G 1963	Guide—inlet and exhaust valve	8		] 1300
	12G 1963 10	Guide—inlet and exhaust valve—0.254mm O/S	A/R		
4	2K 1345	Plug—oil hole	1		] 1300
5	12G 2092	Plug—water hole	3		
6	AEA 771	Plug—water and dowel hole	2		
7	12G 3503	Plug—cleaning hole	2		
8	CHS 2515	Stud—thermostat housing	3		
9	51K 1473	Stud—rocker bracket (short)	2		1000, 1001 & Mini-matic
9	CHS 0522	Stud—rocker bracket (short)	2		1300
10	51K 885	Stud—rocker bracket (long)	2		
11	53K 487	Stud—inlet and exhaust manifold	6		
12	53K 402	Stud—cover plate	2		
13	12G 3034	Valve—inlet	4		1000 & 1001
13	12A 1986	Valve—inlet	4		Minimatic
13	AEA 592	Valve—inlet	4		1300
14	AEA 434	Valve—exhaust	4		1000 & 1001
14	12A 1987	Valve—exhaust	4		Minimatic
14	12G 1322	Valve—exhaust	4		1300
15	AEA 311	Spring—valve—outer	8		1000, 1001 & Mini-matic
15	AEA 767	Spring—valve—outer	8		1300
16	AEA 401	Spring—valve—inner	8		1000, 1001 & Mini-matic
16	12G 1137	Spring—valve—inner	8		1300
17	88G 616	Cup—valve spring	8		1000, 1001 & Mini-matic
17	AEA 403	Cup—valve spring	8		1300, 1000 & 1001
18	AEA 327	Seal—oil—inlet valve	4		] 1300
19	88G 617	Cup—valve spring	8		
20	88G 459	Cotter—valve	16		
21	12A 1950	Shaft—valve rocker	1		
23	12G 1927	Bracket—rocker shaft—tapped	1		
24	12G 1926	Bracket—rocker shaft—oil hole	3		
25	6K 556	Spring—rocker spacer	3		
26	2A 964	Rocker—valve (bushed)	8		1000, 1001 & Mini-matic



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Ill. No.	Part No.	DESCRIPTION	Qty.	Change Point	REMARKS
ENGINE UNIT—continued					
27	12G 1221	ROCKER—VALVE	8		] 1300
28	2A 21	Bush	8		
29	12A 1215	Screw—tappet adjusting	8		
29	AEG 167	Screw—tappet adjusting	8		1000, 1001 & Mini-matic
30	6K 654	Nut—lock	8		1300
30	FNN 605	Nut—lock	8		1000, 1001 & Mini-matic
31	2A 258	Screw—locating rocker bracket	1		1300
32	2A 515	Plate—rocker bracket	1		
33	2A 18	Washer—spring—double coil	2		1000, 1001 & Mini-matic
34	6K 555	Washer—rocker shaft	2		
35	FNN 105	Nut—stud	4		
36	PWN 105	Washer—plain	3		
37	12A 1530	Cover—valve rocker	1		1000, 1001 & Mini-matic
37	AEG 512	Cover—valve rocker	1		
38	13H 2296	Cap—oil filler	1		
39	2A 150	Nut—cap	2		
40	1B 2925	Piece—distance	2		
41	1A 2156	Washer—cup	2		
42	12A 1358	Bush (rubber)	2		
43	GEG 401	Gasket—rocker cover	1		1000 & 1001
43	GEG 417	Gasket—rocker cover	1		1300
44	GEG 302	Gasket—cylinder head	1		1000, 1001 & Mini-matic
44	GEG 301	Gasket—cylinder head	1		1300
45	51K 1193	Nut—cylinder head studs	10		
46	PWN 106	Washer—plain	7		
47	12G 103	Elbow—water outlet	1		
56	N9Y	Plug—sparking	4		
48	GTG 101	Gasket—thermostat	1		
49	NH 805041	Nut—stud	3		
50	PWZ 105	Washer—plain	3		
51	GTS 104	Thermostat	1		1000, 1001 & Mini-matic
51	GTS 102	Thermostat	1		1300
52	12A 2075	Adaptor—by-pass	1		
53	12A 1093	Connection (rubber)	1		1000, 1001 & Mini-matic
53	12A 2178	Connection (rubber)	1		1300
54	3H 2963	Clip—connection	2		
55	AEG 248	Bolt—cylinder head to crankcase—front	1		] 1300
	AEA 684	Insert—helicoil—front cylinder head bolt	1		